

POLYFLOR ADHESIVE GUIDE

PRESTIGE PUR, MYSTIQUE PUR, CLASSIC MYSTIQUE PUR, PEARLAZZO PUR			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Star 110		Okamul PU
Vertical Bond	Okamul K5 Star 100		
2000 PUR, XL PU, STANDARD XL			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Star 110		Okamul PU
Vertical Bond	Okamul K5 Star 100		
POLYSAFE CORONA, ASTRAL, VOGUE ULTRA, STRATA, STANDARD, ULTIMA			
Horizontal Bond	Star 100		
Horizontal Bond <small>Heavy Duty / Wet Areas</small>	Okamul PU		
Vertical Bond	Okamul K5 Star 100		
POLYSAFE WOOD FX			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Star 110		Okamul PU
Vertical Bond	Okamul K5 Star 100		
POLYSAFE MOSAIC, MODENA			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Star 110		Okamul PU
Vertical Bond	Okamul K5		
POLYSAFE HYDRO			
Horizontal Bond			
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Okamul PU		
Vertical Bond	Okamul K5		
EXPONA DESIGN, EXPONA SUPERPLANK, EXPONA SUPERTILE, EXPONA DOMESTIC, CAMARO			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Star 110		Okamul PU
Vertical Bond	CONTACT POLYFLOR		
FOREST FX, MINERAL FX			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Okamul PU		
Vertical Bond	CONTACT POLYFLOR		
ACOUSTIX FOREST FX, ACOUSTIX GALLERY FX, POLYSAFE WOOD FX ACOUSTIX			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Star 110		Okamul PU
Vertical Bond	Okamul K5		

DOMESTIC CUSHION VINYL			
Horizontal Bond	Star 100		
ACOUSTIFOAM, DAMTEC			
Foam to Foam (Horizontal)	Star 120		Okamul PU
Sheet Vinyl to Foam	Star 120		Okamul PU
Sheet Rubber to Foam	Star 120		Okamul PU
Forest FX to Foam	Star 120		Okamul PU
POLYFLOR EC, POLYFLOR SD, 2000 SD, FINESSE EC, FINESSE SD			
Horizontal Bond	Megastar-L		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	-		
POLYFLOR CONDUCTIVE ROF			
Horizontal Bond	Megastar-L		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	-		
POLYFLOR SPORT 67			
Horizontal Bond	Star 120		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Okamul PU		
Vertical Bond	CONTACT POLYFLOR		
POLYFLOR PU, POLYCLAD PLUS PU			
Horizontal Bond	Star 100		
Horizontal Bond <small>High Temperature / Extreme Conditions</small>	Okamul PU		
Vertical Bond	Okamul K5 Star 100		
POLYFLOR VCT, CARPET TILES			
Horizontal Bond	Star 150		
NOPPE STUD TILE			
Horizontal Bond	Megastar	Star 100	Star 110
COVERAGE RATES			
STAR 100	18kg	-	90m ²
STAR 100	12kg	-	60m ²
STAR 100	6kg	-	30m ²
STAR 110	14kg	-	50m ²
STAR 120	18kg	-	90m ²
STAR 150	18kg	-	150 - 200m ²
STAR 150	6kg	-	50m ²
OKAMUL PU	6kg	-	17m ²
OKAMUL PU	2.5kg	-	7m ²



Application of the above-named adhesives must be actioned in strict accordance with the manufacturer's instructions, which may include the application of a primer in certain situations. Site conditions must be as described under relevant manufacturer's installation instructions. For information regarding handling, installation and maintenance consult **Polyflor AUS 1800 777 425** or **Polyflor NZ 0800 765 935**