

POLYFLOR ADHESIVE GUIDE

PRESTIGE PUR, CLASSIC MYSTIQUE PUR, PERLAZZO PUR

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

2000 PUR, XL PUR, STANDARD PUR

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

POLYSAFE QUATTRO, ASTRAL, VOGUE ULTRA, STANDARD, VERONA, APEX

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Wet Areas	Okamul PU	Okamul PU
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

POLYSAFE WOOD FX

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

POLYSAFE MODENA

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

POLYSAFE HYDRO EVOLVE

Horizontal Bond	-	
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K5 Plus	

EXPONA DESIGN, EXPONA SUPERPLANK, EXPONA DOMESTIC, CAMARO, EXPONA COMMERCIAL, EXPONA LINNÉ, AFFINITY

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Contact Polyflor	

FOREST FX, EXPONA FLOW, BLOC

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Contact Polyflor	

ACOUSTIC FOREST FX

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Contact Polyflor	

EXPONA SIMPLAY

Horizontal Bond	Star 150	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Contact Polyflor	

POLYFLOR VCT

Horizontal Bond	Star 150	Star 100 Plus
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DOMESTIC CUSHION VINYL

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Star 110	Okamul PU
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

DAMTEC

Foam to Foam Horizontal	Star 120	Okamul PU
Sheet Vinyl to Foam	Star 120	Okamul PU
Sheet Rubber to Foam	Star 120	Okamul PU
Forest FX to Foam	Star 120	Okamul PU

POLYFLOR EC, POLYFLOR SD, OHMEGA EC, FINESSE SD

Horizontal Bond	Megastar L	
Horizontal Bond		
High Temperature/Extreme Conditions	-	
Vertical Bond	-	

POLYFLOR CONDUCTIVE ROF

Horizontal Bond	Megastar L	
Horizontal Bond		
High Temperature/Extreme Conditions	-	
Vertical Bond	-	

POLYFLOR SPORT 67

Horizontal Bond	Star 120	
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Contact Polyflor	

POLYCLAD PLUS PU, POLYCLAD PRO PU

Horizontal Bond	Star 100	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K5 Plus Star 100	Star 100 Plus

NOPPE STUD TILE

Horizontal Bond	Star 100	Star 100 Plus
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CARPET - (polypropylene, jute, latex unitary & woven)

Horizontal Bond	Okatmos ET6	Star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	-	
Vertical Bond	Okamul K5 Plus	

COVERAGE RATES

Star 100 6kg	4m ² per kg	24m ² V1
Star 100 18kg	4m ² per kg	72m ² V1
Star 100 Plus 18kg	4m ² per kg	72m ² V1
Star 110 14kg	4m ² per kg	56m ² V1
Star 120 18kg	3.3m ² per kg	60m ² A2
Star 150 15kg	7m ² per kg	105m ² V1
	12m ² per kg	180m ² Rolled
Megastar L 18kg	3.3m ² per kg	60m ² F/L-V1
Okamul PU 3kg	3.3m ² per kg	10m ² U1
Okamul PU 6kg	3.3m ² per kg	20m ² U1
Okamul K 5 Plus 5kg	4m ² per kg	20m ² Rolled
Okatmos ET 6 20kg	4m ² per kg	80m ² V2 Jute
	3m ² per kg	60m ² V3 Woven



Application of the above-named adhesives must be actioned in strict accordance with the manufacturer's instructions, which may include the application of a primer in certain situations. Site conditions must be described under relevant manufacturer's installation instructions.

For information regarding handling, installation and maintenance consult **Polyflor AUS 1800 777 425** or **Polyflor NZ 0800 765 935**