

POLYFLOR ADHESIVE GUIDE

PRESTIGE PUR, CLASSIC MYSTIQUE PUR, PEARLAZZO PUR

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Star 110		Okamul PU
Vertical Bond	Okamul K5 Star 100		

2000 PUR, XL PUR, STANDARD XL

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Star 110		Okamul PU
Vertical Bond	Okamul K5 Star 100		

POLYSAFE CORONA, ASTRAL, VOGUE ULTRA, STANDARD, VERONA, APEX

Horizontal Bond	Star 100		
Horizontal Bond Heavy Duty / Wet Areas	Okamul PU		
Vertical Bond	Okamul K5 Star 100		

POLYSAFE WOOD FX

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Star 110		Okamul PU
Vertical Bond	Okamul K5 Star 100		

POLYSAFE MODENA

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Star 110		Okamul PU
Vertical Bond	Okamul K5		

POLYSAFE HYDRO, HYDRO EVOLVE

Horizontal Bond			
Horizontal Bond High Temperature / Extreme Conditions	Okamul PU		
Vertical Bond	Okamul K5		

EXPONA DESIGN, EXPONA SUPERPLANK, EXPONA DOMESTIC, CAMARO

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Star 110		Okamul PU
Vertical Bond	CONTACT POLYFLOR		

FOREST FX, EXPONA FLOW

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Okamul PU		
Vertical Bond	CONTACT POLYFLOR		

ACOUSTIX FOREST FX, ACOUSTIX GALLERY FX, POLYSAFE WOOD FX ACOUSTIX

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Star 110		Okamul PU
Vertical Bond	Okamul K5		

DOMESTIC CUSHION VINYL

Horizontal Bond	Star 100		
-----------------	----------	--	--

DAMTEC

Foam to Foam (Horizontal)	Star 120		Okamul PU
Sheet Vinyl to Foam	Star 120		Okamul PU
Sheet Rubber to Foam	Star 120		Okamul PU
Forest FX to Foam	Star 120		Okamul PU

POLYFLOR EC, POLYFLOR SD, 2000 SD, OHMEGA EC, FINESSE SD

Horizontal Bond	Megastar-L		
Horizontal Bond High Temperature / Extreme Conditions	-		

POLYFLOR CONDUCTIVE ROF

Horizontal Bond	Megastar-L		
Horizontal Bond High Temperature / Extreme Conditions	-		

POLYFLOR SPORT 67

Horizontal Bond	Star 120		
Horizontal Bond High Temperature / Extreme Conditions	Okamul PU		

Vertical Bond CONTACT POLYFLOR

POLYCLAD PRO PU, POLYCLAD PLUS PU

Horizontal Bond	Star 100		
Horizontal Bond High Temperature / Extreme Conditions	Okamul PU		
Vertical Bond	Okamul K5 Star 100		

POLYFLOR VCT, CARPET TILES

Horizontal Bond	Star 150		
-----------------	----------	--	--

NOPPE STUD TILE

Horizontal Bond	Star 100	Star 120	
-----------------	----------	----------	--

COVERAGE RATES

STAR 100	18kg - 90m ²
STAR 100	12kg - 60m ²
STAR 100	6kg - 30m ²
STAR 110	14kg - 50m ²
STAR 120	18kg - 90m ²
STAR 150	15kg - 125 - 150m ²
STAR 150	6kg - 50m ²
OKAMUL PU	6kg - 17m ²
OKAMUL PU	2.5kg - 7m ²



Application of the above-named adhesives must be actioned in strict accordance with the manufacturer's instructions, which may include the application of a primer in certain situations. Site conditions must be as described under relevant manufacturer's installation instructions. For information regarding handling, installation and maintenance consult **Polyflor AUS 1800 777 425 or Polyflor NZ 0800 765 935**