

# Technical Data Sheet



## Premium Patching and Skim Coating Compound ServoFine F 333

- needs no priming or additives
- for wide array of substrates like ceramic tiles, wood, quarry tile, adhesive residues
- provides a true featheredge
- excellent skim coating properties
- extremely smooth surface
- fast setting, fast drying

### Properties and usage

Cement-based patching and skim coating compound with very fine grain and high polymer content.

For application without primer or liquid additives on different kinds of substrates: old tiles, terrazzo, wood, screed, raw concrete floors, well prepared adhesive residues and alike. Provides a very fine grain for a true featheredge for easy skim coating and patching of indents, holes, cracks and uneven areas. Ideal for height transitions and to repair thresholds and pedestals.

**ServoFine F 333** can be installed from a true featheredge up to 1" (25 mm) thickness over large areas in one application.

**ServoFine F 333** is formulated to dry the mixing water within itself and therefore provides a short drying time.

Do not use **ServoFine F 333** as final load top.

### Specifications

Color	gray
Application	interior
Thickness	featheredge to 1" (25 mm) thickness with tension free curing
Suitable for chair castors (according DIN EN 12 529)	min. 2 mm (1/16")
Coverage	approx. 20 sq. ft. per bag for 1/8" thickness approx. 1.1 kg/m <sup>2</sup> per mm thickness
Application temperature*	41°F to 77°F (+5°C to +25°C) (substrate)
Ratio of water	approx. 0.35 - 0.40 US gal./10.5 lbs powder (approx. 1.3 - 1.5 l/4.75 kg powder)
Processing time*	approx. 15 minutes
Ready for traffic*	after approx. 30 minutes
Ready for installation*	after approx. 1 - 1.5 hours
Floor heating systems	suitable

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GISCODE	ZP 1 - low in chrome according to TRGS 613
Shelf life	store in a dry place for up to 12 months
*	* At 68 °F (+20 °C ) and 65% relative humidity. Higher temperature and low humidity decreases, lower temperature and high humidity increases this value respectively.

## Substrate preparation

The substrate must be structurally sound and clean. Remove dirt, paint, oil, grease, wax, loose particels and patches and other contaminations which might act as a bondbreaker.

Existing adhesive residues must be tested that they are not water-soluble and do not react with the new flooring adhesive. The new covering material shall not allow the bleedthrough of cutback adhesive residues.

## Processing

Use clean water to mix **ServoFine F 333** smoothly with an electric mixer at approx. 600 RPM. Apply with leveling trowel. Apply sufficient pressure for smooth application of the compound and to fill all defects and indents. Without the need of priming or liquid additives **ServoFine F 333** has no minimum thickness. Even the thinnest layer will cure. Cut edges after approx. 20 - 30 minutes or smoothen with moist leveling trowel if necessary.

Avoid direct sun exposure and draught during the curing process.

A test in a small area prior to application is recommended.

## Cleaning

Clean tools with water immediately after application

## Note

The information is based on our experience and is to be regarded as general instructions. We cannot guarantee successful results since we do not have any influence on the conditions at the construction site and the proper processing. In any case a sample application is recommended before the installation.

## Packaging

Packaging	Product Code
50 units je 4 x 4.75 kg (10.5 lbs) bags	42030
72 x 12.5 kg 27.6 lbs)paper bags	42034

## Revised

21.08.08